⊗.GRAVELY

To continue its program of quality and design improvement, the manufacturer reserves the right to change specifications, design or prices without notice and without incurring obligation. ASSEMBLY INSTRUCTIONS 19693E1 Leaf Away Form No: 19939P1

Effective Date: 11-1-72

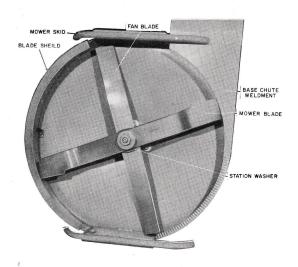


Figure 1

- 1. Remove the blades from mower.
- 2. Using the blade shroud as a template, drill 3 9/32 inch diameter holes in the rear guard of the mower. Attach the blade shroud to the outside of the rear guard using the bolts and nuts provided. See Figure 1.
- 3. Remove at least 6 spacing washers from the mower drive rotor shaft. Install special fan blade, station washer, mower blade, spacing washers, and nut.
- 4. Remove the front guard of the mower. Attach the bracket to the base chute weldment. Mount the base chute weldment on the mower. The bracket should fit against the underside of the mower. Proper fitting of the chute weldment may require the skid on the right side of the mower to be bent down.
- 5. Install the straight chute and elbow assembly on the base chute weldment.
- 6. Install the handle support weldment across the handle bars of the tractor using U-bolts and braces. The outer sets of holes are for the Convertible 7.6 tractor. The inner sets of holes are for the Commercial tractors.
- 7. Insert the bag support arm weldment into the handle support weldment extending vertically. Tighten the set screw on the handle support weldment.
- 8. Insert the bag support weldment in the hole through the bag support arm.

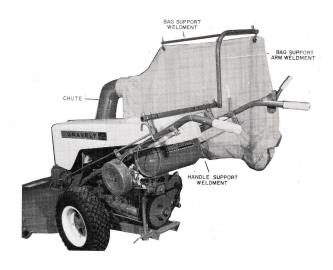


Figure 2

- 9. Slide the bag rod in the opening along the top of the bag.
- 10. Adjust the hooks on the bag support so they extend outward. Hang the bag on the bag support rod. Adjust as necessary and snap the bag on the elbow.

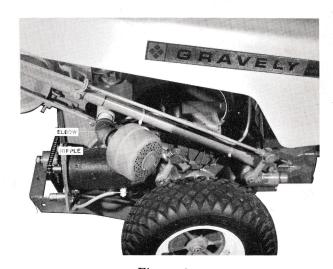


Figure 3

11. Convertible 7.6 only: Remove muffler, install elbow and nipple, reinstall muffler and adjust so the muffler points toward the asbestos area of the bag.

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